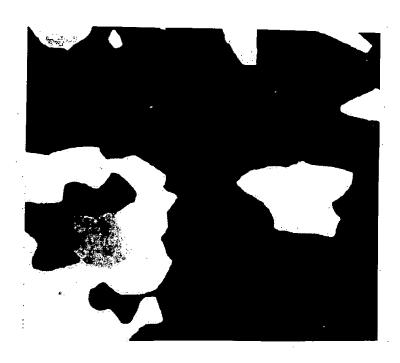
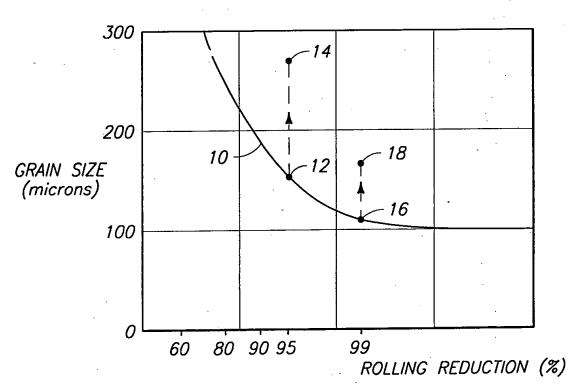
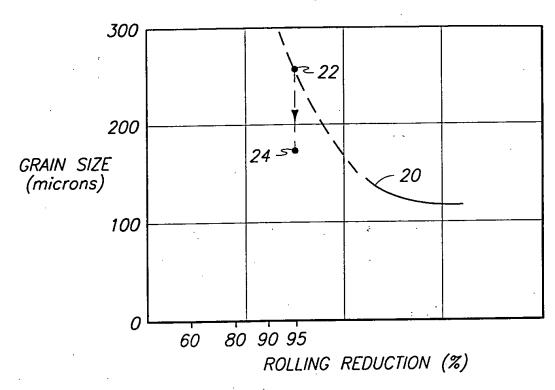


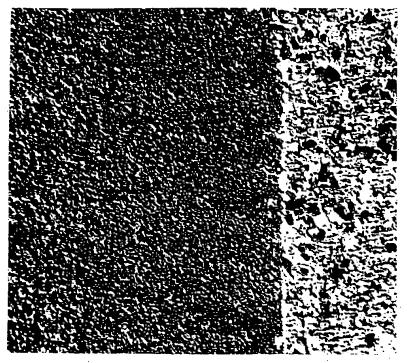
<u>II. I</u> PRIDR ART



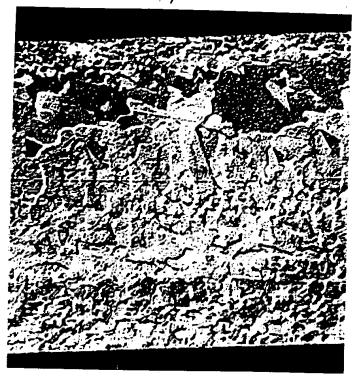


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<u>II I I</u> III PRIIIR ART



(1) CAST INGOT

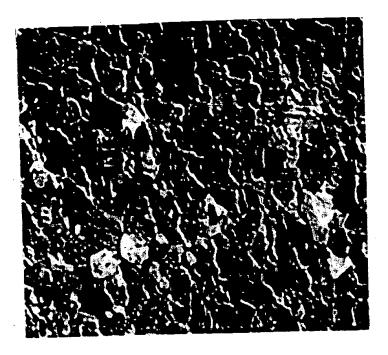
(2) PRELIMINARY THERMOMECHANICAL PROCESSING

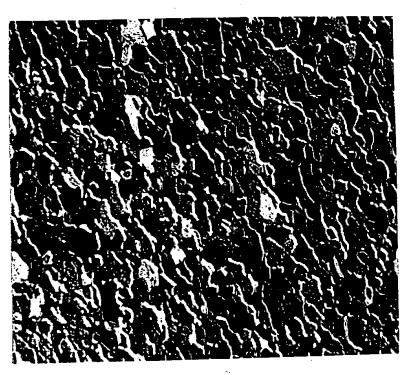
(3) DEFORM MASS BY ECAE

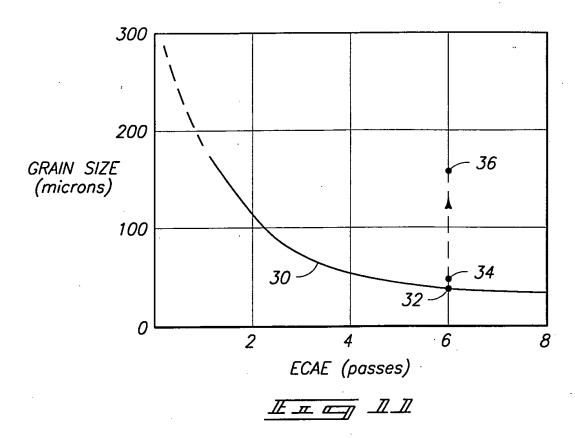
(4) SHAPE MASS INTO AT LEAST A PORTION OF A SPUTTERING TARGET

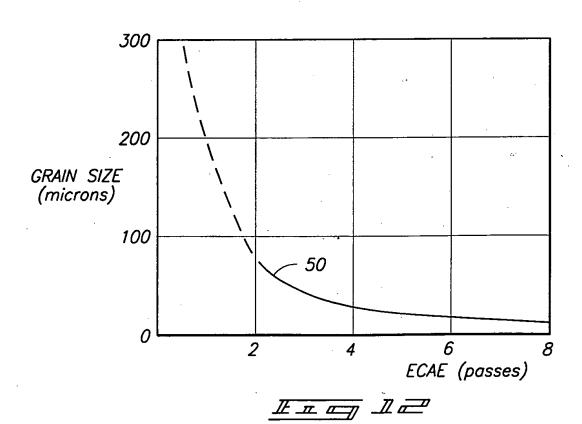
> (5) MOUNT THE SHAPED MASS TO A BACKING PLATE

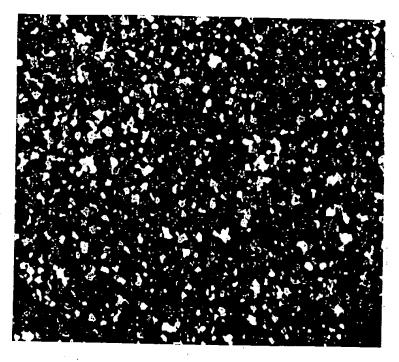
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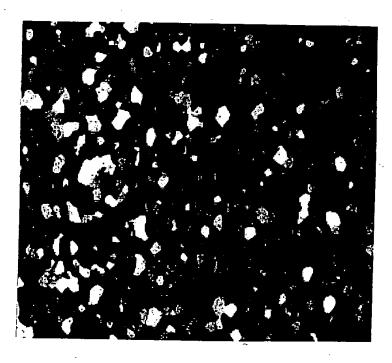


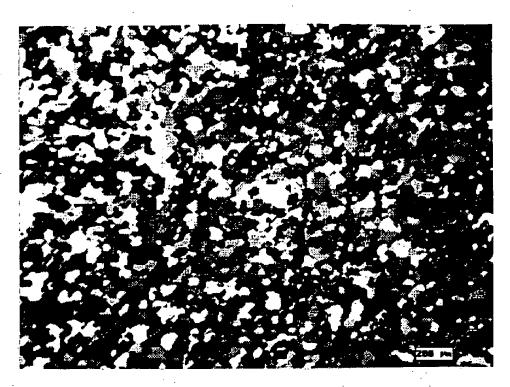












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